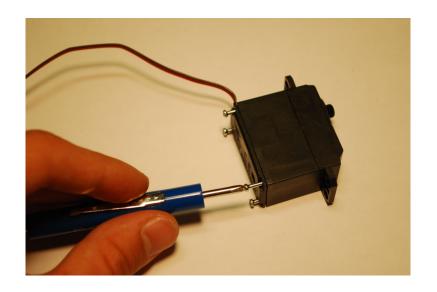
# Modifying the Vigor VS-2 Servo for Continuous Rotation

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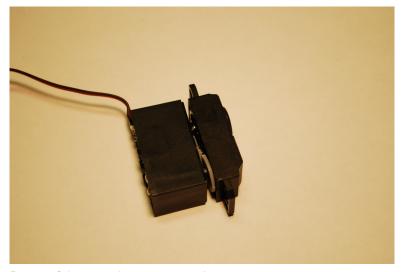
#### Unscrew the 4 screws



#### Remove the bottom cover

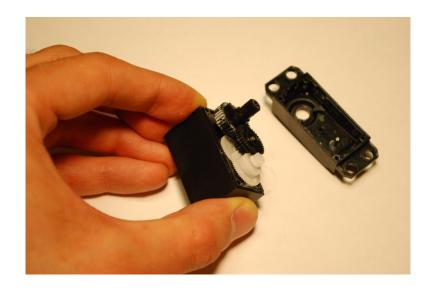


# Gently open the top gearbox

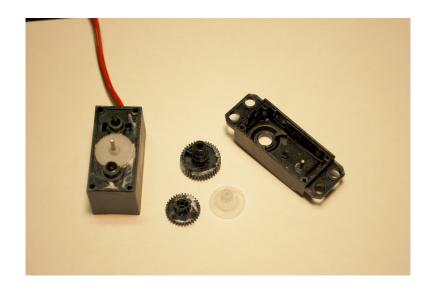


Be careful not to lose any gears!

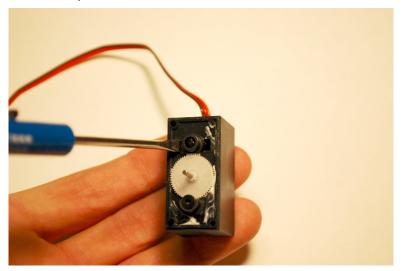
# Remove the gearbox cover completely



# Remove gears and set them aside

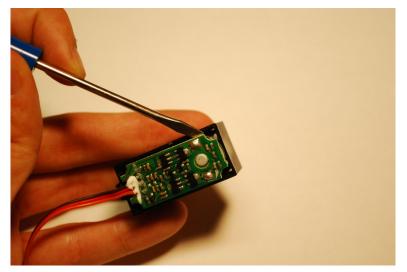


#### Release the potentiometer



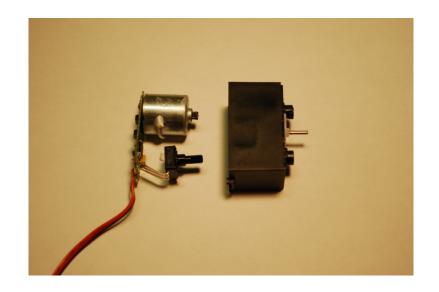
Insert a screwdriver into the tab holes near the potentiometer, and press *outwards* to release the locking tab.

#### Remove the motor and PCB

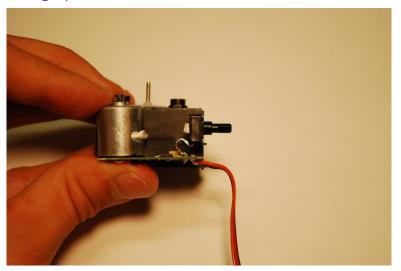


Use a screwdriver to gently pry the PCB out of the case. Be sure the potentiometer has been released first!

#### Remove the motor and PCB

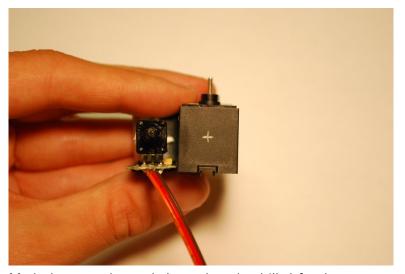


# Rearrange potentiometer



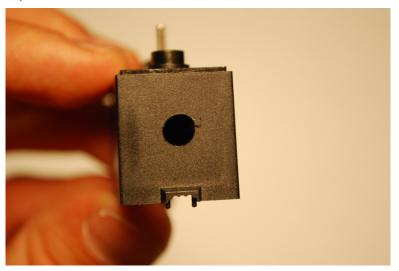
Bend the potentiometer so that it points out the side of the case rather than the top (compare to previous picture)

#### Mark drill location



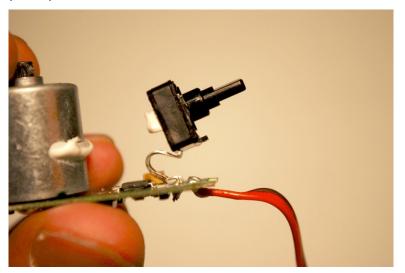
Mark the case where a hole needs to be drilled for the potentiometer.

#### Drill potentiometer hole



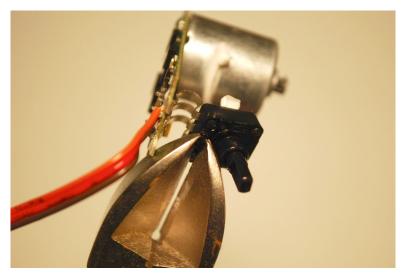
The hole should be big enough for the "sleeve" at the base of the potentiometer shaft.

#### Prepare potentiometer



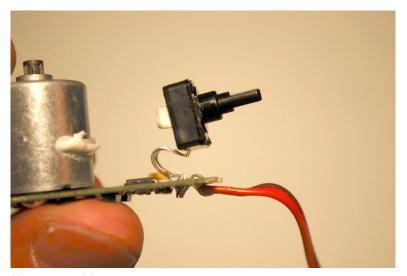
Notice the plastic "nub" at the bottom of the potentiometer? This needs to be removed so it can rest flush with the case.

## Prepare potentiometer



Use diagonal cutters to remove the nub.

# Prepare potentiometer



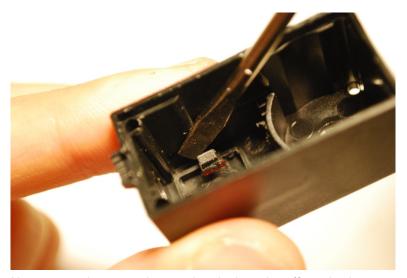
No more nub!

## Remove potentiometer tabs



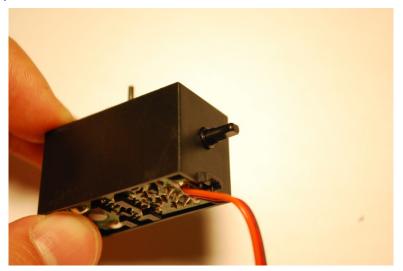
See that locking tab that held the potentiometer in place? It's going to get in the way, so remove it!

## Remove potentiometer tabs



Use a screwdriver or pliers to break the tabs off inside the case.

#### Replace motor and PCB



Carefully slide the motor and PCB assembly back into the case. The potentiometer should poke through the hole you made.

# Prepare output gear/shaft



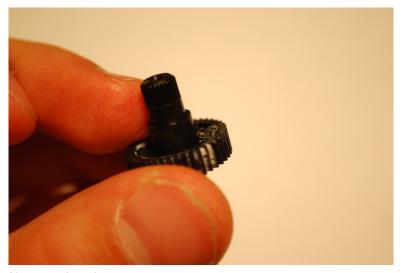
The output gear has a tab that limits its rotation to 180 degrees. This needs to be removed.

# Prepare output gear/shaft



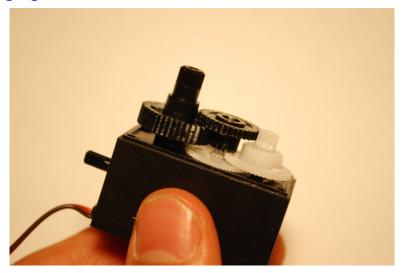
Clip the limiting tab off with diagonal cutters. Remove as much as possible or the gears may scrape inside the motor.

# Prepare output gear/shaft



No more limit!

# Align gears



Put the gears back into place - make sure all the teeth mesh cleanly.

# Reattach the gearbox cover



Put all the covers back on and screw everything together.